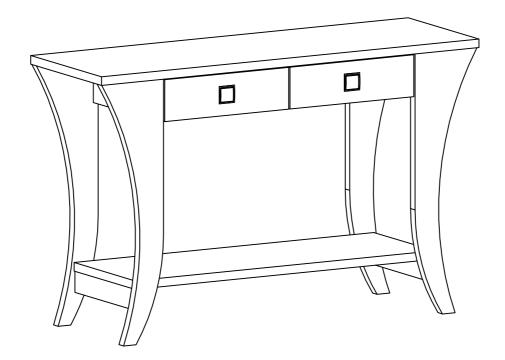


Assembly Instructions For more information contact our team: service.ec@foagroup.com

cM4085S



ASSEMBLY RATING

The Assembly Rating is a 5-point system that shows the degree of effort needed in assembling a specific product (with 1 being easy and 5 being difficult). For some products, two persons are recommended.

EASY \bigcirc \bigcirc \bigcirc \bigcirc \bigcirc \bigcirc \bigcirc DIFFICULT

Tools Required For Assembly:

Phillips Screwdriver



Rev: 17-12-08



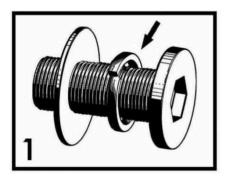


ASSEMBLY & CARE ADVICE

FOR YOUR FURNITURE TO LAST, CORRECT ASSEMBLY AND PROPER MAINTENANCE ARE NECESSARY.

PLEASE FOLLOW THE INFORMATION PROVIDED BELOW TO FULLY ENJOY YOUR FURNITURE.

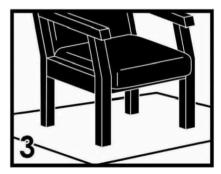
BASIC ASSEMBLY TECHNIQUES



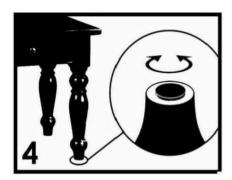
When lock or spring washer is used in an assembly, please make sure the lock or spring washer is placed between the larger flat washer and the head of the screw or bolt.



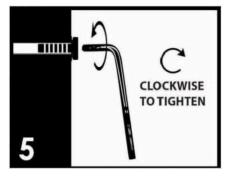
Position each part correctly and insert screws or bolts into their respective holes by hand tighten or using the proper hand tool. Only tighten when step is completed or when instructed to do so.



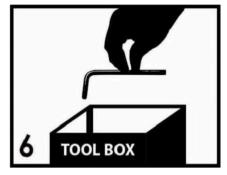
Use cardboard or carpet area when assembling furniture to prevent scratches. Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.



Some furniture comes with height adjustment knobs underneath each leg. To lower or to raise each leg, you need to turn clockwise or counterclockwise, respectively.



Make sure all parts are properly aligned, then use the appropriate hand tool to completely tighten the bolts or screws. Do not use power tools and do not overtighten.



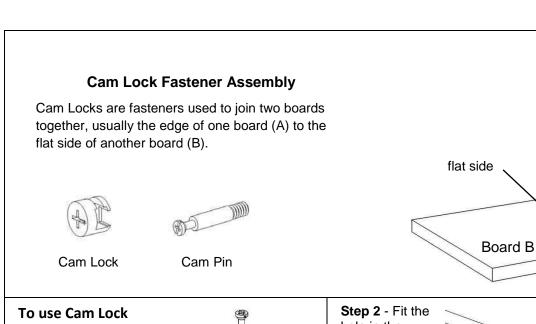
Save the instructions and store the Allen wrench or any supplied tool for later maintenance. After two weeks, check and tighten any loose hardware and repeat again every six months thereafter.

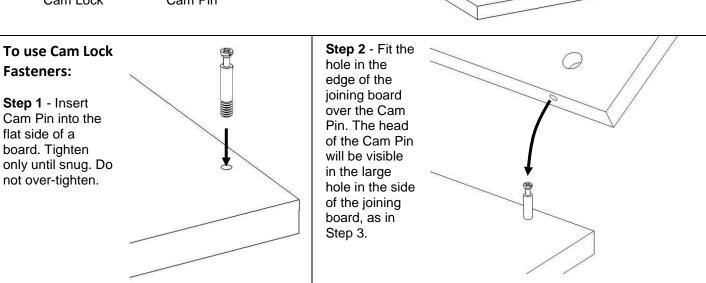
IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.



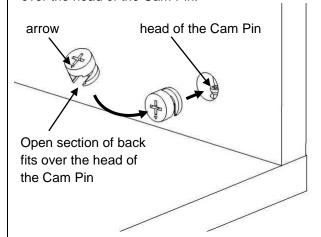
FAILURE TO FOLLOW THE GUIDELINES ABOVE MAY RESULT IN INJURY AND/OR PROPERTY DAMAGE.

FURNITURE OF AMERICA.ALL RIGHTS RESERVED.



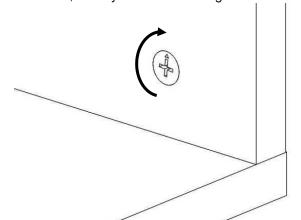


Step 3 - Notice the Cam Lock has a "C"-shaped back. An arrow on the front points the same direction as the open section. Insert the Cam Lock into the large hole so the opening of the "C" fits over the head of the Cam Pin.



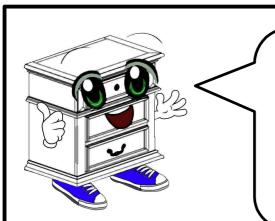
Step 4 - Use a flat screwdriver to turn the Cam Lock clockwise one half a turn so it locks onto the head of the Cam Pin. Turn only until it is snug – over-tightening could cause the Cam to bend or break.

If it will not turn the full amount, turn the Cam Pin out (counterclockwise) one full turn, and try the Cam Lock again.



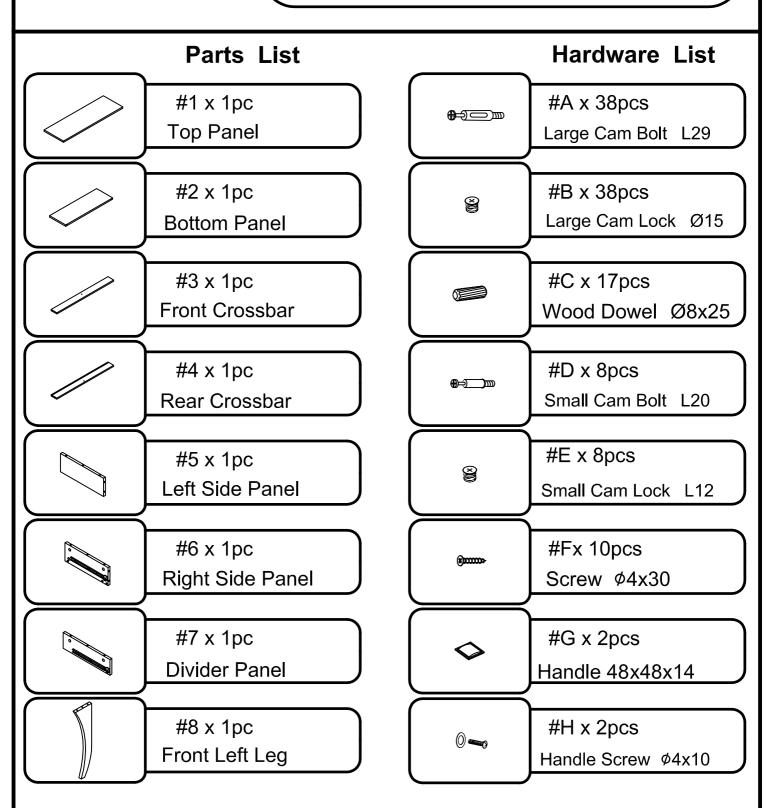
Board A

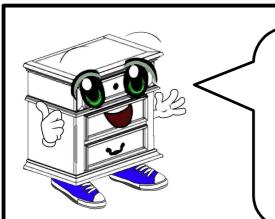
edge to join



Before you begin, please read Page 2 of "Assembly and Care Advice".

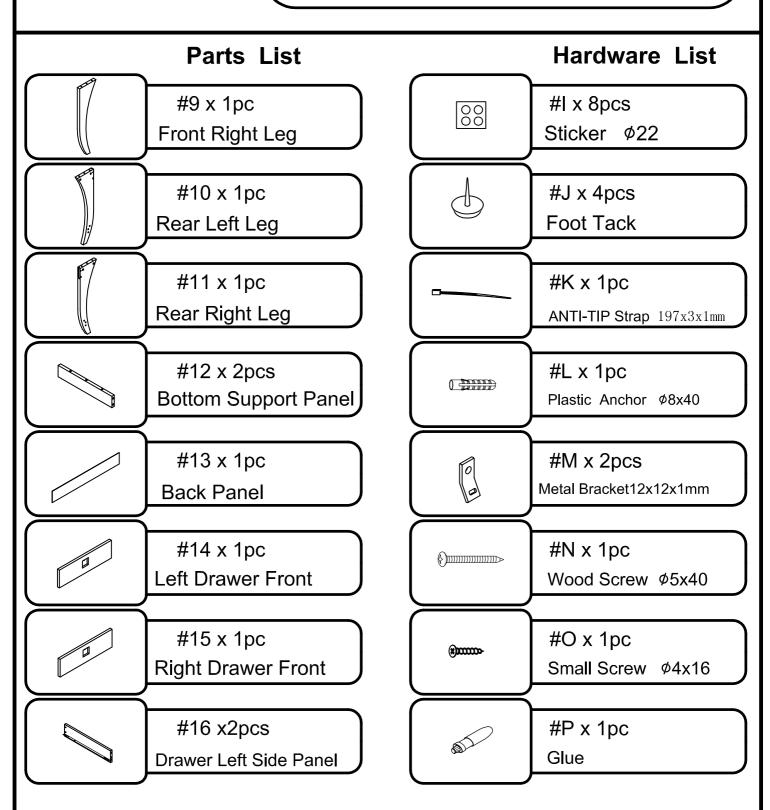
And remember, do not tighten until each step is completed or instructed.

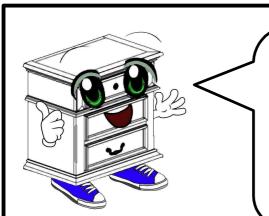




Before you begin, please read Page 2 of "Assembly and Care Advice".

And remember, do not tighten until each step is completed or instructed.





Before you begin, please read Page 2 of "Assembly and Care Advice".

And remember, do not tighten until each step is completed or instructed.

Parts List



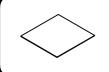
#17 x 2pcs

Drawer Right Side Panel



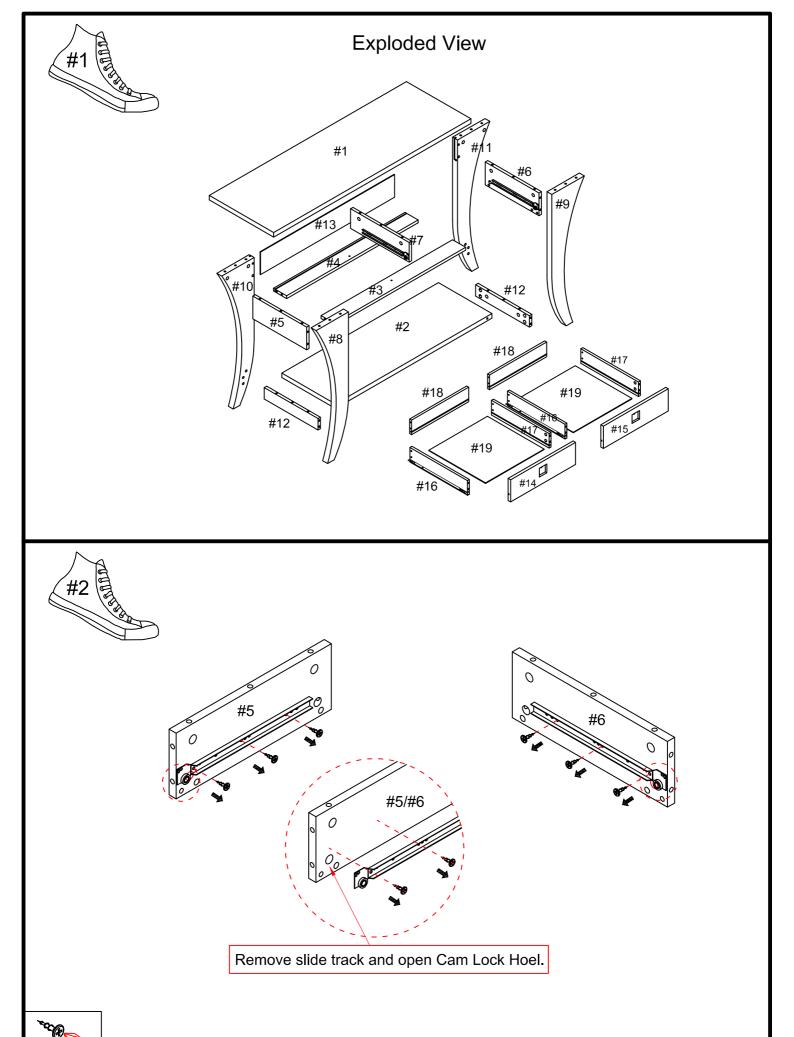
#18 x 2pcs

Drawer Back Panel

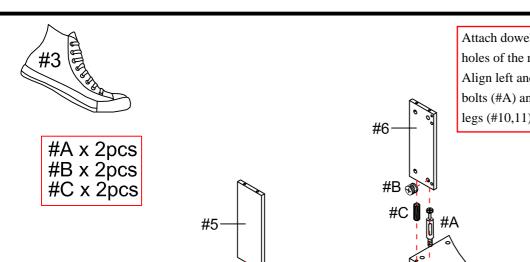


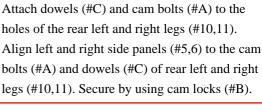
#19 x 2pcs

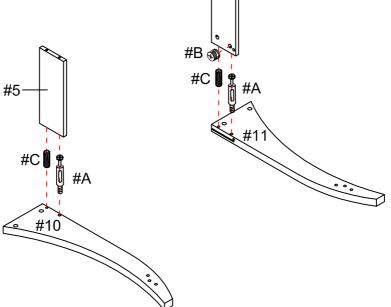
Drawer Bottom Panel



Tip: Place parts on the flat level surface to ease alignment and assemble.



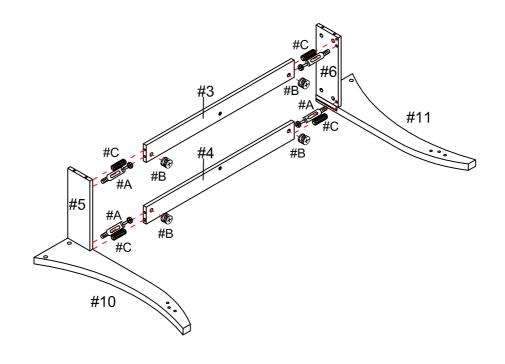






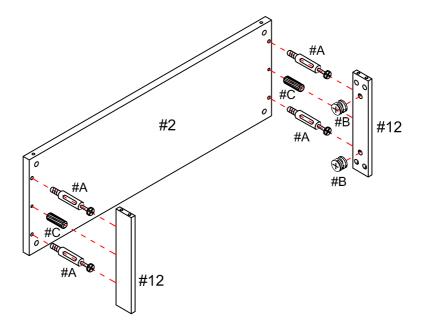


#A x 4pcs #B x 4pcs #C x 4pcs Attach dowels (#C) and cam bolts (#A) to the holes of the left and right side panels (#5,6). Align front and rear crossbars (#3,4) to the cam bolts (#A) and dowels (#C) of left and right side panels (#5,6). Secure by using cam locks (#B).



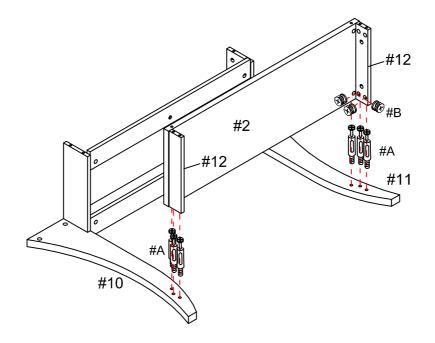


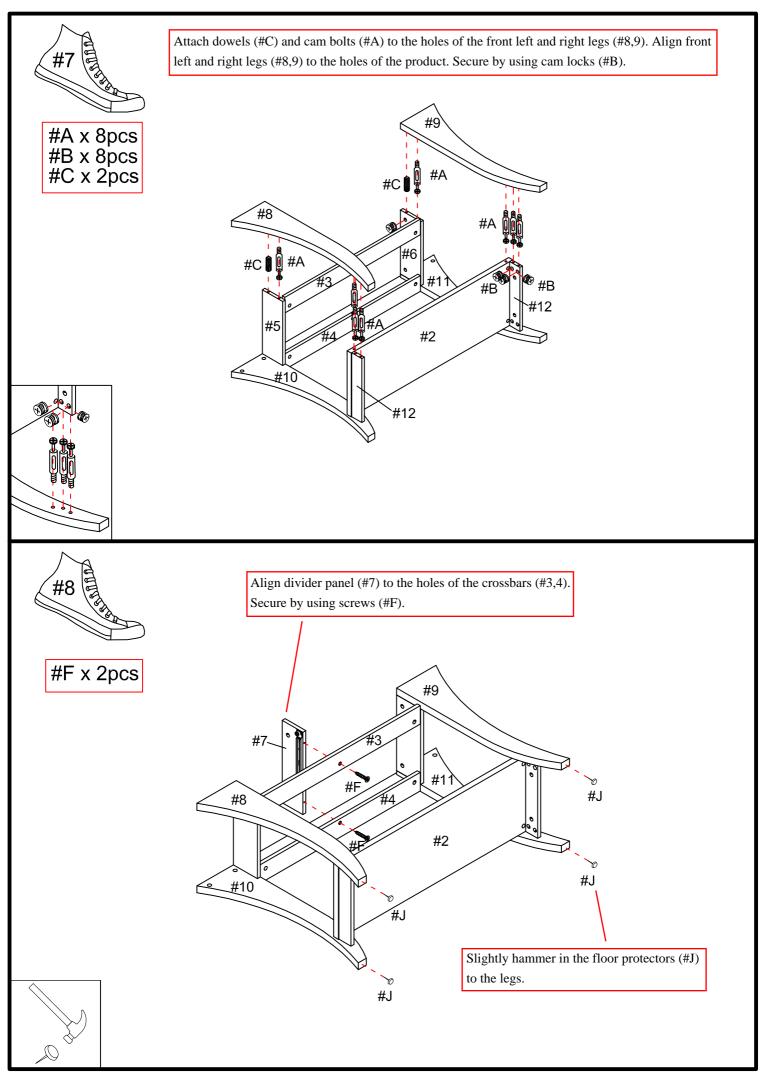
#A x 4pcs #B x 4pcs #C x 2pcs Attach dowels (#C) and cam bolts (#A) to the holes of the bottom panel (#2). Align bottom support panels (#12) to the cam bolts (#A) and dowels (#C) of bottom panel (#2). Secure by using cam locks (#B).



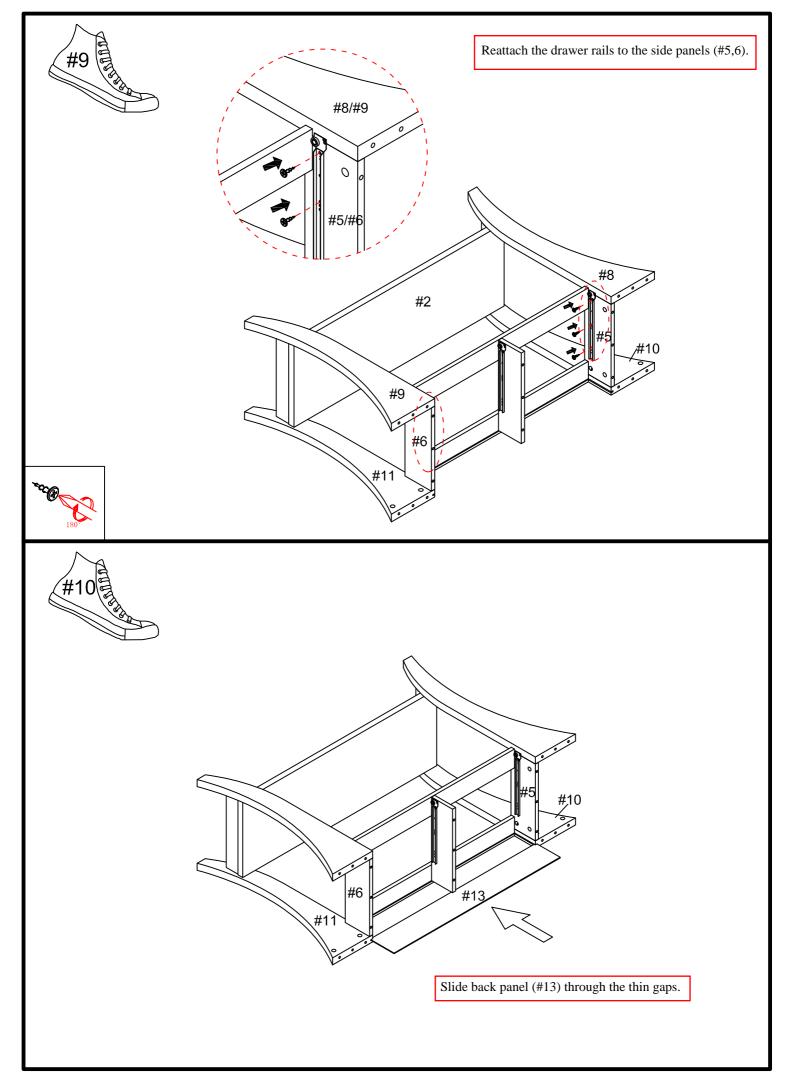


#A x 6pcs #B x 6pcs Attach cam bolts (#A) to the holes of the rear left and right legs (#10,11). Align bottom support panels (#12) to the cam bolts (#A) of rear left and right legs (#10,11). Secure by using cam locks (#B).





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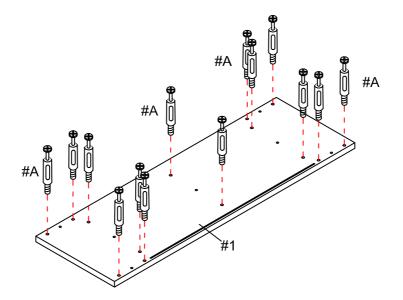


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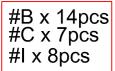
Attach cam bolts (#A) to the holes of the top panel (#1).

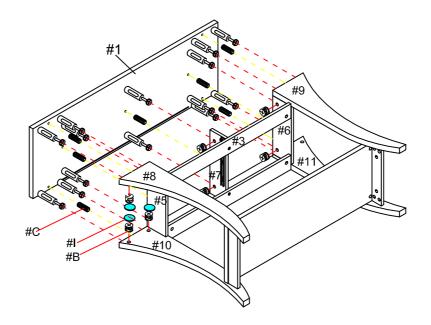


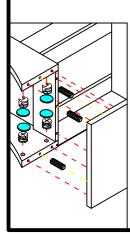




Attach dowels (#C) to the holes of the top panel (#1). Align top panel (#1) to the base of the product. Secure by using cam locks (#B), then cover cam locks (#B) by using stickers (#I).



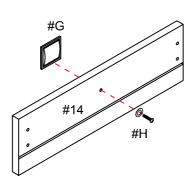


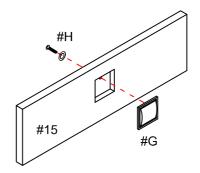




#G x 2pcs #H x 2pcs

Attach handles (#G) to the front drawer panels (#14,15) by using bolts and washers (#H).

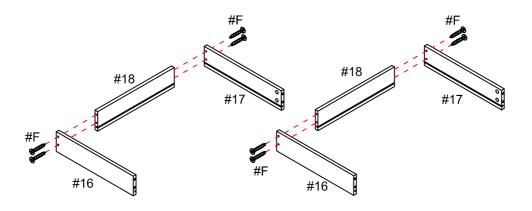


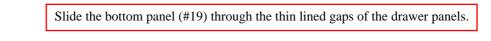


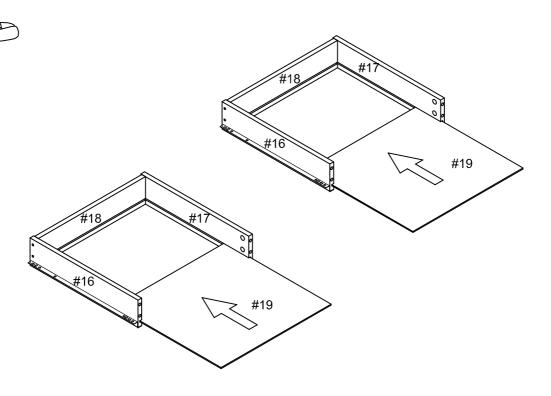


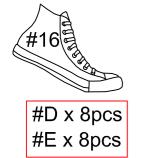
Align drawer side panels (#16,17) to the holes of the drawer back (#18). Secure by using screws (#F).

#F x 8pcs

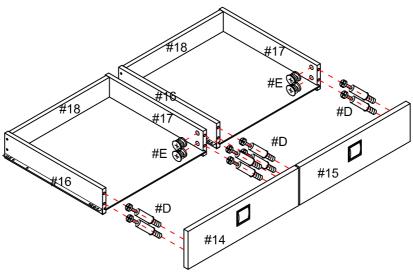


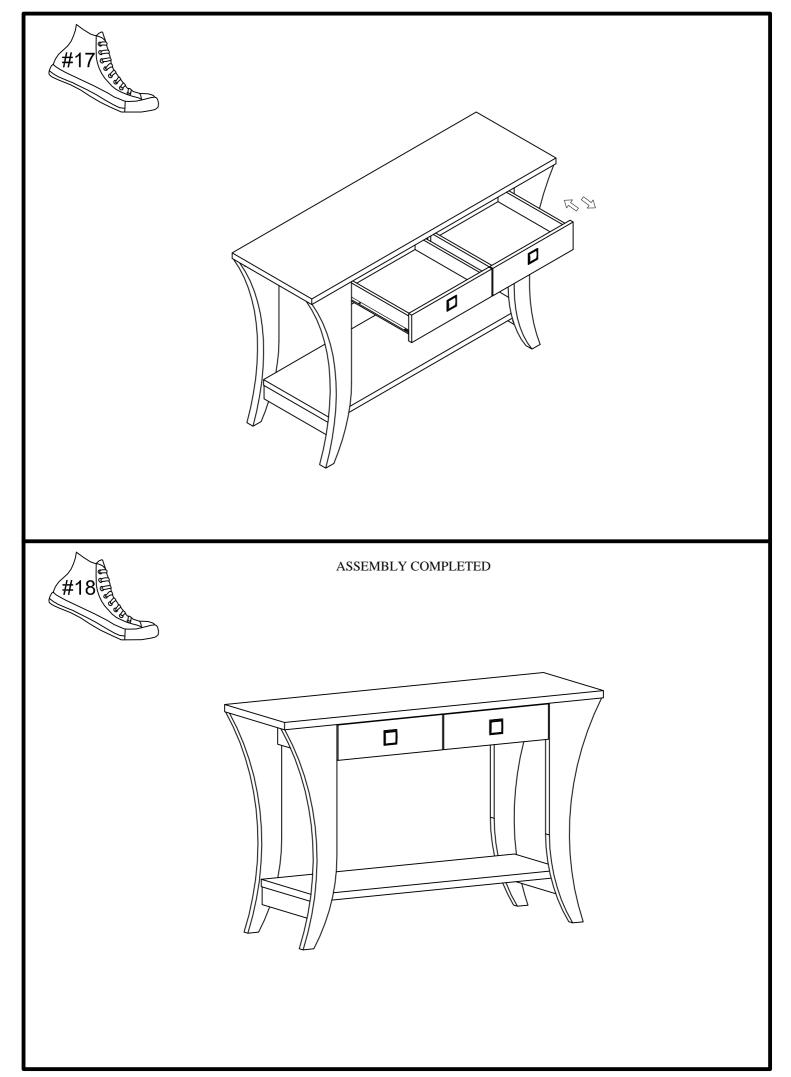






Attach cam bolts (#D) to the holes of the front drawer panels (#14,15). Align front drawer panels (#14,15) to the holes of the drawer, then secure by using cam locks (#E).





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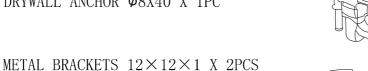
ANTI-TIPPING STRAP INSTRUCTION

HARDWARE (INCLUDED):

TOOLS NEEDED (NOT INCLUDED):



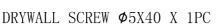
DRYWALL ANCHOR \$\phi 8X40 X 1PC



DRILL & DRILL BIT

LIGHT HAMMER

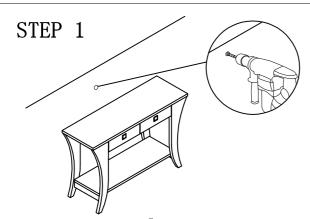




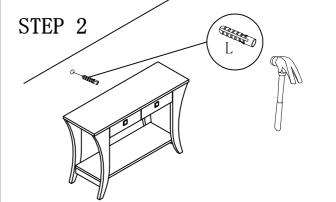


FLATHEAD SCREW \$\phi 4X25 X 1PC

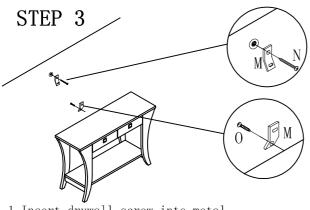
Note: Hardware included only compatible with standard drywalls.



1. Find spot on wall 1" below top of item. 2. Using a drill bit slightly thinner than anchor, drill hole into drywall.

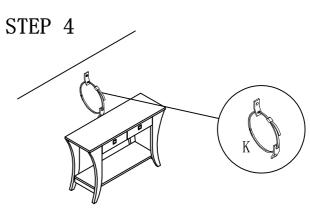


1. Use a light hammer to tap anchor into hole.
2. Anchor should fit snugly. If hole is too small, drill again to increase hole size . Do not force anchor into wall.



1. Insert drywall screw into metal bracket and into drywall anchor.

 $2.\,\mathrm{Insert}$ flathead screw into second metal bracket and into back of item.along top $\,$ edge.



1. Insert strap thru bracket attached to wall. then thru bracket on item, and into head of strap. 2. pull lightly til strap stops.

Assembly is complete.